

Claims

1. A device for sheet material corrugation including the pivotably connected in-between shaping and auxiliary systems of dies, the drive in the form of chamber from flexible gas-proof material for transformation of dies systems, and the vacuumization system is characterized by that it includes the mechanism for putting the dies of the shaping system into one plane state and the removable chamber made in the form providing the connection with the vacuumization system for putting the blank into contact with the dies of the shaping system.
2. A device according to claim 1 is characterized by the mechanism for setting the dies of the shaping system into one plane made in the form of the rigid chamber with plane perforated cap providing the possibility to connect the chamber cavity with the vacuumization system and atmosphere.
3. A device according to claim 1 is characterized by that it includes the subsidiary removable chamber in the form of the bag from gas-proof material having a common wall with the transformation drive chamber on the side of the shaping system of dies.
4. A device according to claim 3 is characterized by that the chambers have a common wall rigidly connected with the systems of shaping and auxiliary dies at locations of their pivot connection.